



SAFETY DATA SHEET

QUAKERCUT™ 005 ECS

SDS according to the Workplace Hazardous Materials Information System (WHMIS) 2015

Section 1. Identification

Product code : 014418-03
Product name : QUAKERCUT™ 005 ECS
Other means of identification : Not available.

Relevant identified uses of the substance or mixture and uses advised against

Relevant uses : Metalworking fluid
Uses advised against : Any other purpose.

Supplier : Quaker Houghton Canada, Inc.
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Waterloo, ON N2L 4C9
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Emergency telephone number (with hours of operation) : CHEMTREC US/Canada:1-800-424-9300 or 1-703-527-3887 (24 hours)

Section 2. Hazard identification

This product is considered hazardous by the Workplace Hazardous Materials Information System (WHMIS) 2015

Classification of the substance or mixture : ASPIRATION HAZARD - Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : May be fatal if swallowed and enters airways.

Precautionary statements

Prevention : Not applicable.

Response : IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting.

Storage : Store locked up.

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Section 2. Hazard identification

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% (w/w)	CAS number
Distillates (petroleum), hydrotreated light naphthenic	80 - 100	64742-53-6

Product containing mineral oil with less than 3% DMSO extract as measured by IP 346.

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

Section 4. First-aid measures

Description of necessary first aid measures

- General advice** : Get medical attention. If medical advice is needed, have product container or label at hand. Use personal protective equipment as required. Remove contaminated clothing and wash it before reuse. Wash skin surfaces thoroughly after contact.
- Inhalation** : Get medical attention immediately. Move affected person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Aspiration hazard if swallowed. Can enter lungs and cause damage.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and wash it before reuse.
- Eye contact** : Flush with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Remove contact lenses, if present and easy to do.
- Ingestion** : Aspiration hazard if swallowed. Can enter lungs and cause damage. Ingestion may cause gastrointestinal irritation and diarrhea. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person.

Most important symptoms/effects, acute and delayed

- Inhalation** : Not expected under normal use.
- Skin contact** : Not expected under normal use.

Eye contact : Not expected under normal use.
Ingestion : nausea or vomiting

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically.
Specific treatments : No specific treatment.
Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Use personal protective equipment as required.

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Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire. Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : In a fire, hazardous decomposition products may be produced. carbon oxides (CO, CO₂) nitrogen oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Put on appropriate personal protective equipment (see Section 8). Keep unnecessary personnel away. Avoid breathing vapor or mist. Provide adequate ventilation.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". Evacuate area.

Environmental precautions : Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Do not allow any potentially contaminated water, including rain water, runoff from fire fighting or spills, to enter any waterway, sewer or drain.

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Absorb with an inert material and

place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

- : Stop leak if without risk. Move containers from spill area. For large spills, dike spilled material or otherwise contain it to ensure runoff does not reach a waterway. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

- : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest.

Advice on general occupational hygiene

- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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Section 7. Handling and storage

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.
- Storage temperature** : Store between the following temperatures: 4 to 40°C (39.2 to 104°F).
- Shelf life** : 12 months

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Distillates (petroleum), hydrotreated light naphthenic	CA Alberta Provincial (Canada, 3/2023) [Oil] OEL 8 hours: 5 mg/m ³ . Form: Mist. OEL 15 minutes: 10 mg/m ³ . Form: Mist. CA Ontario Provincial (Canada, 6/2019) [Mineral oil, excluding metal working fluids (pure, highly and severely refined)] TWA 8 hours: 5 mg/m ³ . Form: Inhalable particulate matter..

- Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that

contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Keep equipment clean.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Other skin protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: A respirator is not needed under normal and intended conditions of product use. Use appropriate respiratory protection if there is a risk of exceeding any exposure limits.

Section 8. Exposure controls/personal protection

Thermal hazards : Not expected under normal use. Not relevant/applicable due to nature of the product.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Color : Clear. Amber.
Odor : Hydrocarbon.
Odor threshold : Not available.
pH : Not available.
Melting point : Not available.
Boiling point : Not available.
Flash point : Closed cup: 115°C (239°F)
Evaporation rate : Not available.
Flammability (solid, gas) : Not available.
Lower and upper explosive (flammable) limits : Not available.
Vapor pressure : Not available.
Vapor density : Not available.
Density : 0.8879 g/cm³ [15°C (59°F)]
Solubility :

Media	Result
water	Not soluble

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Kinematic (40°C (104°F)): 5 mm²/s (5 cSt)

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific measures identified.
Incompatible materials	: Strong oxidizing materials. strong acids. strong alkalis
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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Section 11. Toxicological information

Information on toxicological effects

Acute toxicity : Based on available data, the classification criteria are not met.
Not available.

Numerical measures of toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), hydrotreated light naphthenic	LC50 Inhalation Dusts and mists	Rat	2180 mg/m ³	4 hours
	LD50 Oral	Rat	>5000 mg/kg	-

Irritation/Corrosion : Based on available data, the classification criteria are not met.

Product/ingredient name	Result	Species	Score	Exposure	Observation
Distillates (petroleum), hydrotreated light naphthenic	Skin - Moderate irritant	Rabbit	-	24 hours 0.5 MI	-
	Skin - Severe irritant	Rabbit	-	500 mg	-

Respiratory or skin sensitization : Based on available data, the classification criteria are not met.

Mutagenicity : Based on available data, the classification criteria are not met.

Carcinogenicity : Based on available data, the classification criteria are not met.

Reproductive toxicity : Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure) : Based on available data, the classification criteria are not met.

Specific target organ toxicity (repeated exposure) : Based on available data, the classification criteria are not met.

Aspiration hazard : Aspiration hazard if swallowed. Can enter lungs and cause damage.

Name	Result
Distillates (petroleum), hydrotreated light naphthenic	ASPIRATION HAZARD - Category 1

Other information : None identified.

Information on the likely routes of exposure

Inhalation : Aspiration hazard if swallowed. Can enter lungs and cause damage.

Skin contact : No known significant effects or critical hazards.

Eye contact : No known significant effects or critical hazards.

Ingestion : Aspiration hazard if swallowed. Can enter lungs and cause damage.

ingestion

. Aspiration hazard if swallowed. Can enter lungs and cause damage.

Delayed and immediate effects and also chronic effects from short and long term exposure

None identified.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation	: Not expected under normal use.
Skin contact	: Not expected under normal use.
Eye contact	: Not expected under normal use.
Ingestion	: nausea or vomiting

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Section 12. Ecological information

No known significant effects or critical hazards.

Toxicity

Not available.

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Distillates (petroleum), hydrotreated light naphthenic	-	-	Inherent

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Distillates (petroleum), hydrotreated light naphthenic	>6	-	High

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Empty containers or liners may retain some product residues. Empty containers retain product residue and can be hazardous. Care should be taken when handling emptied containers that have not been cleaned or rinsed out.

Section 14. Transport information

	TDG Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Section 14. Transport information

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Canadian lists

Canadian NPRI : None of the components are listed.

CEPA Toxic substances : None of the components are listed.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

United States : All components are active or exempted.

Canada : All components are listed or exempted.

Section 16. Other information

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Quaker Houghton Product Stewardship

Key to abbreviations

: ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

HPR = Hazardous Products Regulations

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available

SGG = Segregation Group

UN = United Nations

Key literature references and sources for data : **Safety data sheets of raw materials, global regulatory body information, scientific literature, and testing data .**

■ Indicates information that has changed from previously issued version.

Disclaimer

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Section 16. Other information

Safety Data Sheet assumes no liability for any injury or damage, direct or consequential, resulting from the use of this product unless such injury or damage is attributable to the gross negligence of such company.

